

Date: Wednesday, 12/6/2006 10:34:44 AM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLOAT STEP MOUNTING LUG
 Job Number : 29795
 Estimate Number : 11750
 P.O. Number : *N/A*
 This Issue : 12/6/2006 S.O. No. : *N/A*
 Prsht Rev. : NC Part Number : D34593
 First Issue : 12/5/2006 Type : MACHINED PARTS Drawing Number : D3459 REV.A
 Previous Run : 25430 Drawing Revision : *N/A*
 Material : *N/A*
 Due Date : 12/20/2006 Qty: 10 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : Est Rev: A New Issue 06-01-06 JLM

Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description :

1.0 M6061T6B0187X04000 6061-T6 Bar .178" x 4.0"



Comment: Qty.: 0.3644 f(s)/Unit Total : 3.6435 f(s)
 4.00" X .188" BAR
 6061-T6
 (M6061T6B4.000X.188)
 Batch: *A101417* *ml 07/01/08* *(10)*

2.0 WATER JET FLOW WATER JET



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
 FLOW WATER JET
 1-Cut as per Dwg D3459
 Dwg Rev: *A* *ml 07/01/08* *(10)*
 Prog Rev: *A*

2-Deburr if necessary

SAP 07/01/08 *(10)*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
 INSPECT PARTS AS THEY COME OFF MACHINE *ml 07/01/08* *(10)*

4.0 QC8 SECOND CHECK



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
 SECOND CHECK *ml 07/01/08* *(10)*

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Drawing Name: FLOAT STEP MOUNTING LUG

Job Number: 29795

Part Number: D34593

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

PACKAGING RESOURCE #1

Identify and Stock

Location: 51437

JB 04/01/09 @ PC 7/01/09

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(16)

Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

FINAL INSPECTION/W/O RELEASE

207/01/10

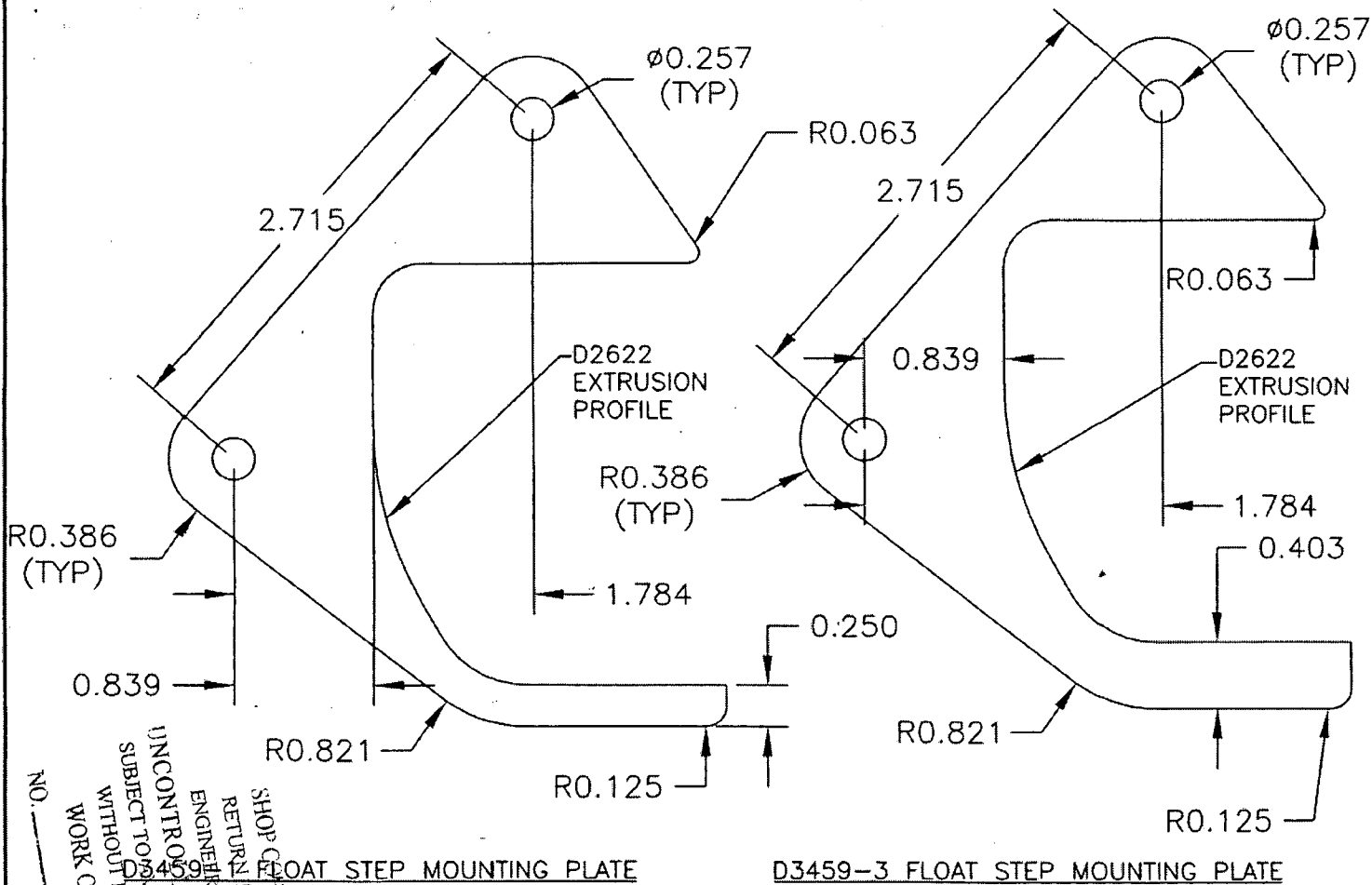
Job Completion



C207/01/10

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	REV. A
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 1
PH	PH	D3459	
DATE	TITLE		SCALE
05.09.23	FLOAT STEP MOUNTING PLATE		1:1
A	05.09.23	NEW ISSUE	



D3459-1/-3 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
05.11.14

NO. _____
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WITHOUT NOTICE
WORK ORDER

